



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D120-639-021
Job Sheet 169826



Part No: D120-639-021

Job Qty: 2 ea

Part Name: OEM Replacement Wearplates (s/n 1391 and sub)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 12/29/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Heli Support NZ Ltd (CHELI17)

8 Mustang Lane, Wanaka Airport, Ot Wanaka, , 9382 New Zealand ph:64 3 443 2903 fx:64 03 443 2907.

Note: DWG REV A IPP REV:A 12.07.04 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/29/17	0.00	0.00	Start Up Stores/Pkg-1		90.
110	Packaging	2 pcs		12/29/17	0.00	0.00	Packaging1-1		88.
120	QC	2 pcs		12/29/17	0.00	0.00	QC4		SmS
125	DC	2 pcs		12/29/17	0.00	0.00	DC		A.T.
130	Packaging	2 pcs		12/29/17	0.00	0.00	Packaging3-1		M.D.
140	QC21-FG	2 Ea		12/29/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D120-639-021 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D120-639-021 Location:FG128A

DAS
21
9-09

JAN 18 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	50032505-ALST-1032-130	76 5007279	1,947	0	0
	5027525-D2648-3	10	6	0	0
	F163304-D2656-13	2	2	0	0
	5032469-D2746	2	1	0	0
	F129835-D4677-1	2	6	0	0
	5032457-DMS27039-1-08-5000568	76 5000568	691	0	0
	-5032447-NAS1149D0332J	76	3,503	0	0

Part Specifications

Specifications could not be found.

Plex 12/28/17 6:34 AM dart.lacelle.linda

DART
AEROSPACE
S032513

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com



OEM Replacement Wearplates (s/n 1391 and sub)

PART NO: D120-639-021

Original Serial #: S032513

Revision:

Operation: Start up Operation

Change No:

CHG001

01/16/18

Job No: 169826

5.0 PART LIST

Qty -021	Part Number	Description
X	D120-639-021	WEARPLATE KIT
5	D2648-3	WEARPAD
1	D2656-13	WEARPLATE
1	D2746	WEARPLATE
1	D4677-1	WEARPLATE
38	ALS7-1032-130 or AKS7-1032-130 or ALS4-1032-130 or AKS4-1032-130	INSERT
38	MS27039-1-08	SCREW
38	NAS1149D0332J	WASHER

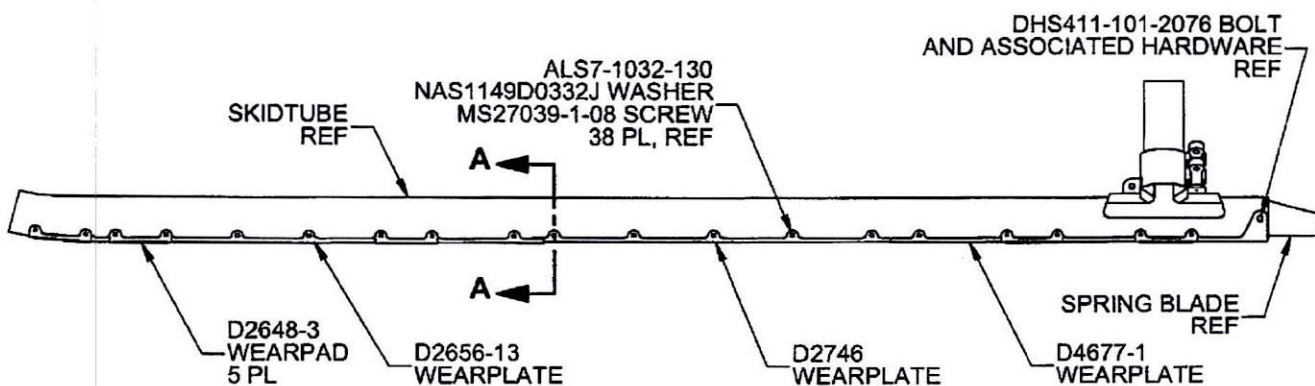
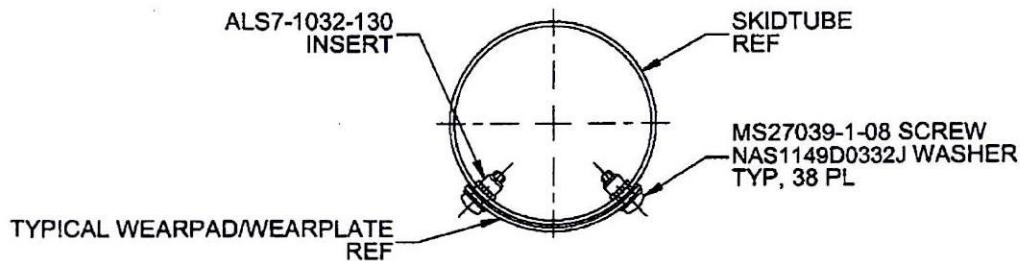


FIGURE 1: D120-639-021 WEARPLATE KIT INSTALLATION



SECTION A-A: TYPICAL SKIDTUBE SECTION

SCALE 4X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 12.07.05
CERT. NO.: SH01-25
ISSUE NO.: 1

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9623	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE KIT	NTS
DATE	12.06.29	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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Change Record

PAGE 1 OF 1

Part Number: D120-639-021

Description: REPLACEMENT WEARPLATE

[illegible]



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D120-639-021 Revision: OEM Replacement Wearplates (s/n 1391 and sub)														
140	QC21-FG	S032513	169826	2 Ea	0	S032513	FG128A		Stock	1/16/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS27039-1-08 Revision: Screw														
100	Receive Ea	S032457	169826	11 Ea	0	PO038585	Start Up Stores/Pkg-1		Stock	1/16/2018	Issue Container			
Operation Totals:		1		11	0									
Part Totals:		1		11	0									
Part Number: NAS1149D0332J Revision: Washer														
100	Receive Ea	S032447	169826	76 Ea	0	PO038585	Start Up Stores/Pkg-1		Stock	1/16/2018	Issue Container			
Operation Totals:		1		76	0									
Part Totals:		1		76	0									
Totals:		3		89	0									

Plex 1/19/2018 6:07 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				